

Material - BS 310C40

Standard Specification for Austenitic Stainless Steel Castings for Pressure Purposes

Group - Ferrous Stainless Steel Alloys

Sub Group - BS 310C40 Austenitic Stainless Steel Castings for Pressure Purposes

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries Grade Belongs to the Industry - Casting

| Chemical Composition | | | Heat Treatment | |
|----------------------|------|-----------------|-------------------------------|----------|
| Carbon | C % | 0.300 - 0.500 | | |
| Silicon | Si % | 1.500 max. | | |
| Manganese | Mn % | 2.000 max. | As - Cast | |
| Phosphorus | Р% | 0.040 max. | | |
| Sulphur | S % | 0.040 max. | | |
| Chromium | Cr % | 24.000 - 27.000 | | |
| Nickel | Ni % | 19.000 - 22.000 | | |
| Molybdenum | Mo % | 1.500 max. | | |
| Iron | Fe % | Balance | Mechanical Properties | |
| - | - | - | Tensile Strength in Mpa | 450 min. |
| | - | - | Yield Strength in Mpa | - |
| - | - | - | Elongation in % | 7 min. |
| | - | - | Reduction of Area in % | - |
| - | - | - | Hardne <mark>ss in BHN</mark> | - |
| - | - | - | Impa <mark>ct in Joule</mark> | - |

| Cross Reference Table | | | | |
|-----------------------|----------|----------------|------------------------------|--|
| Material | Standard | Country | Grade Belong to the Industry | |
| J94224 | UNS | USA | Casting | |
| 1.4848 | DIN | Germany | Casting | |
| G X 40 CrNi 26-20 | UNI | Italy | Casting | |
| 422952 | CSN | Czech Republic | Casting | |
| 40 CrNiSi 25-20 | MSZ | Hungary | Casting | |
| 393 G X 40 CrNi 25-20 | SFS | Finland | Casting | |
| A297 Grade HK | ASTM | USA | Casting | |

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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